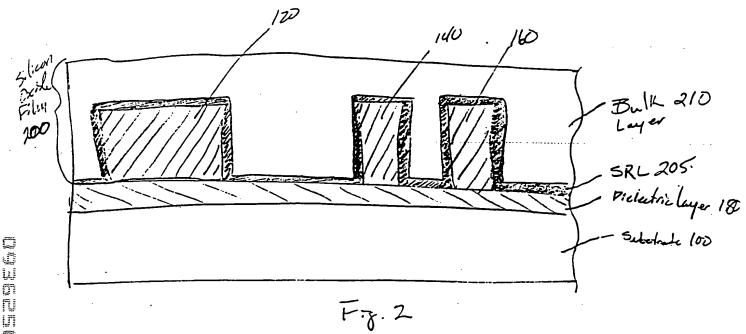
FIG. I



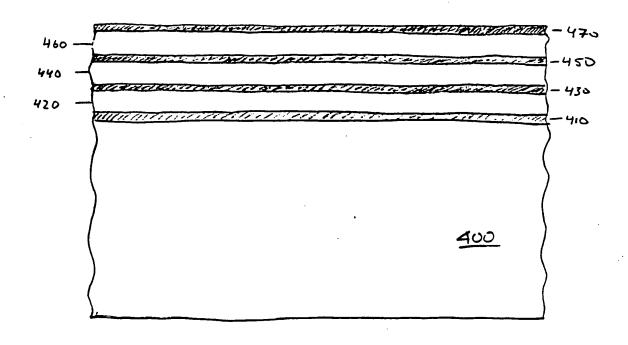


Fig. 4

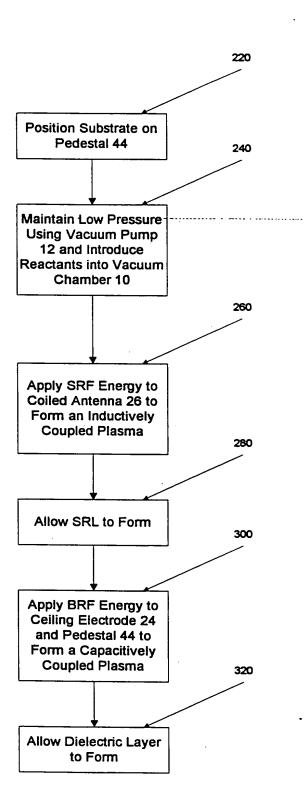


Figure 3

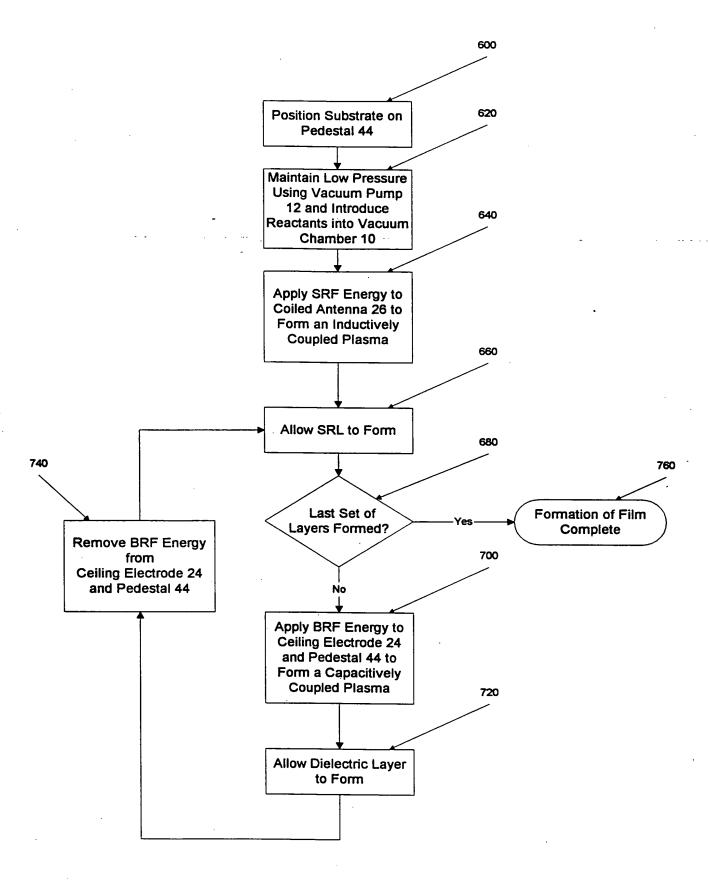


Figure 5

FIG. 6

Film Stress as a Function

4 9 of Silane Initiation with out BRF SiH4 on time prior to BRF on (sec) Film Stress (Dynes/cm2)
-1.10E+09
-1.20E+09
-1.30E+09 -1.70E+09 -8.00E+08 -9.00E+08 -1.00E+09 -1.60E+09 -1.50E+09

FIG